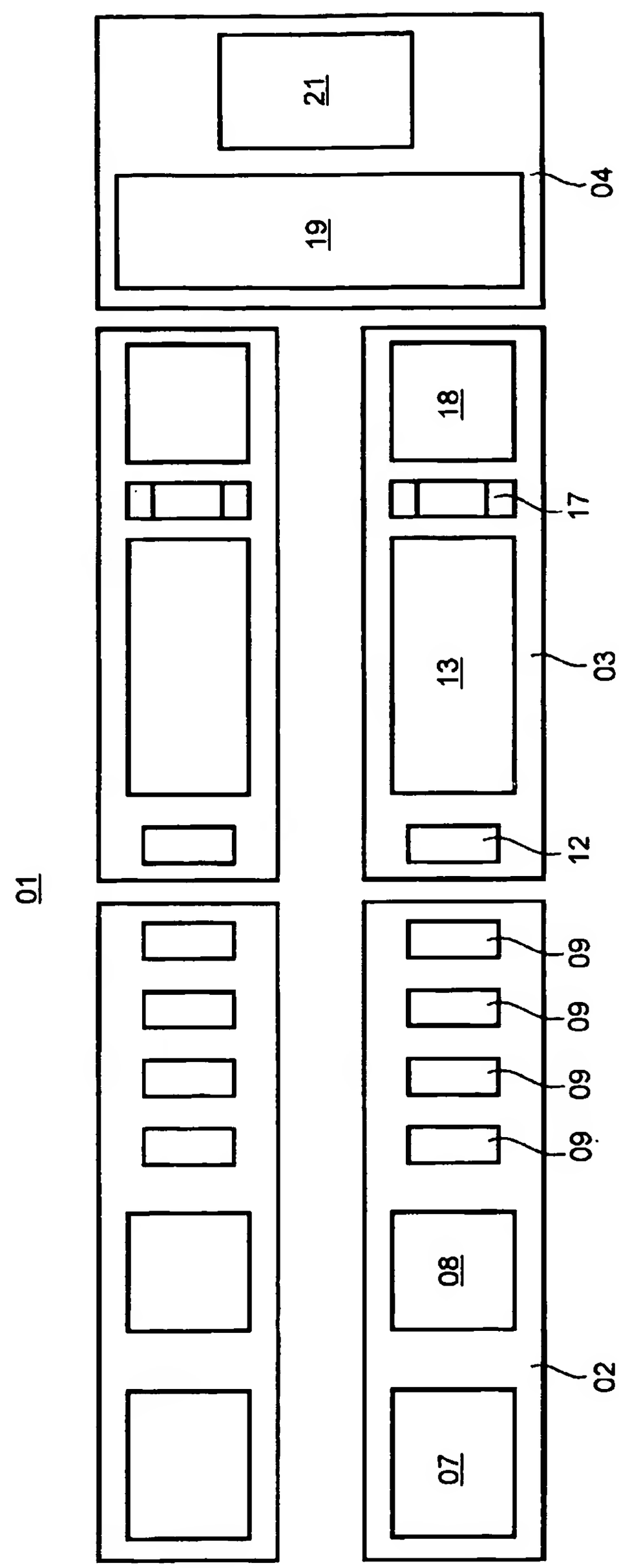



Fig. 1

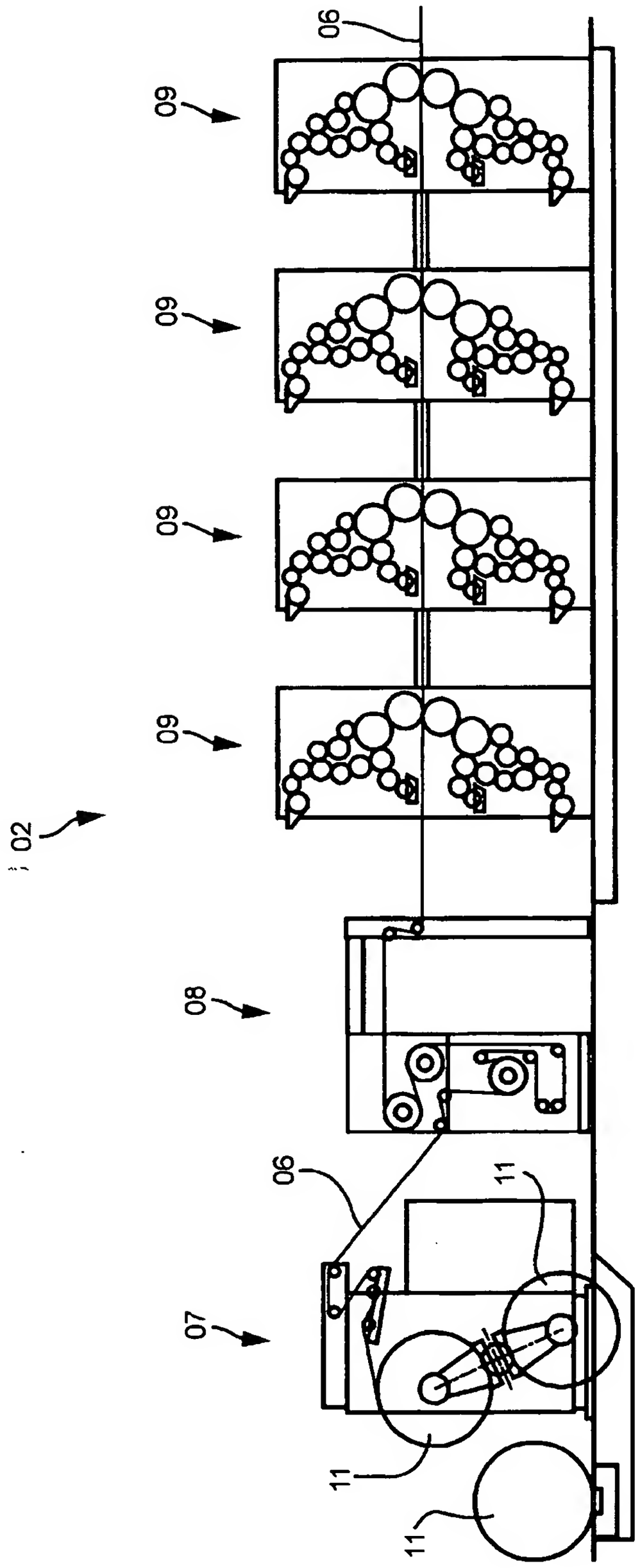



Fig. 2

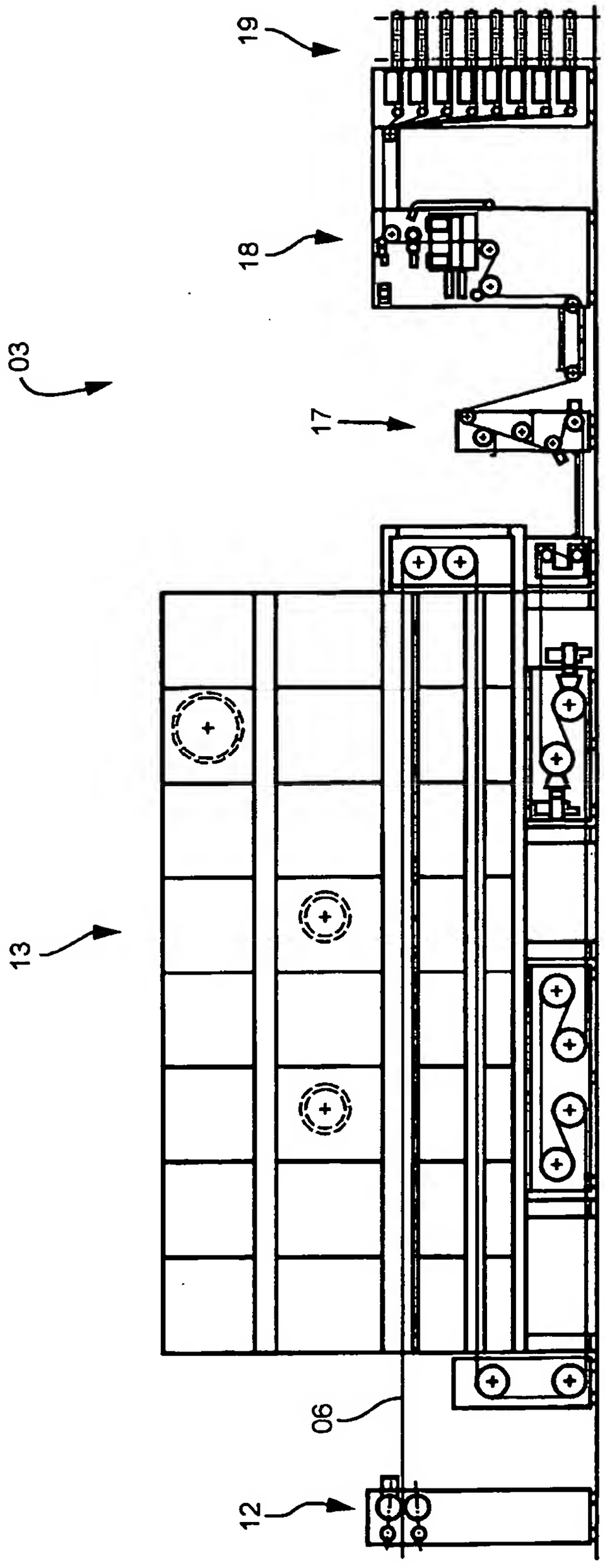



Fig. 3

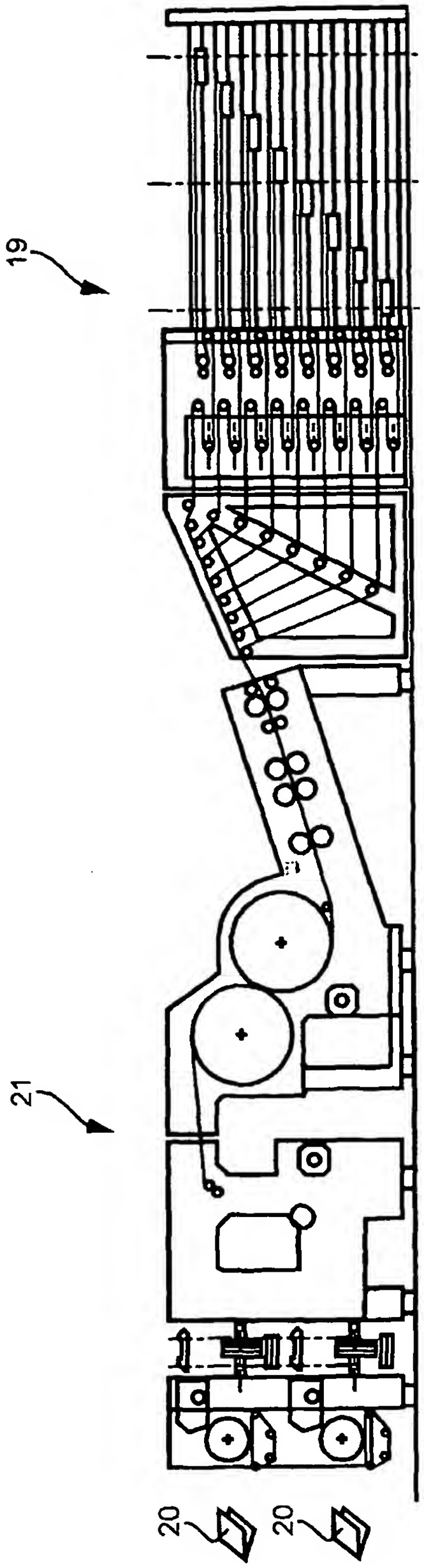



Fig. 4

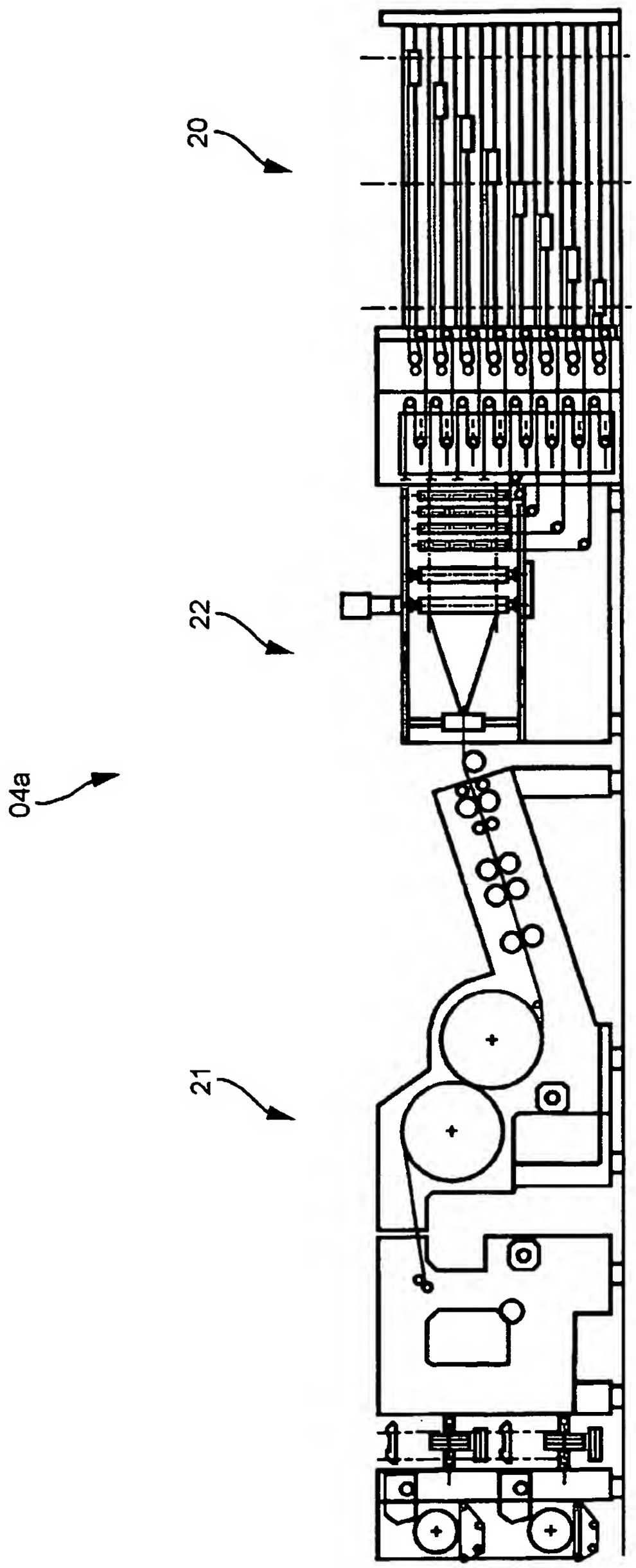
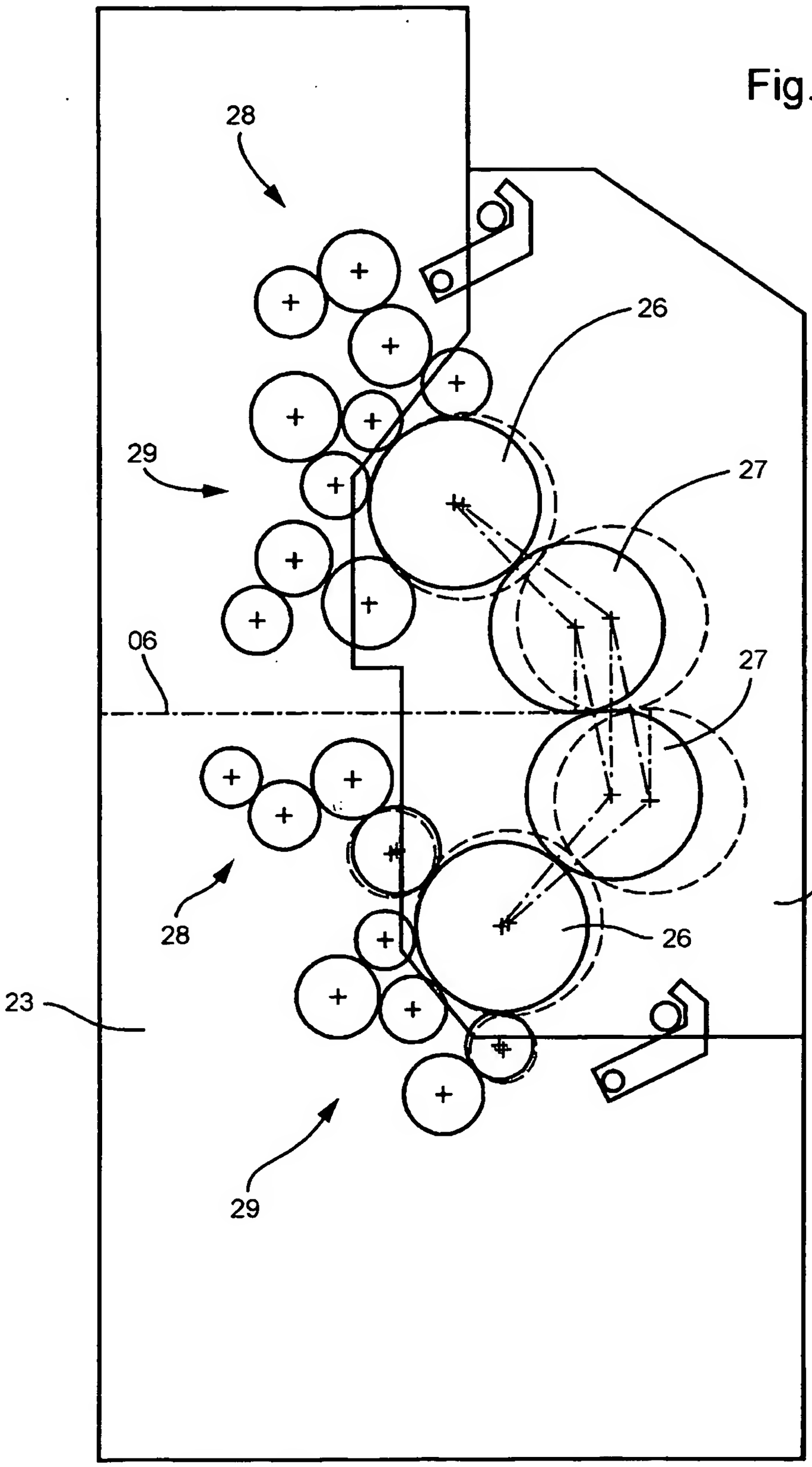



Fig. 5

Fig. 6



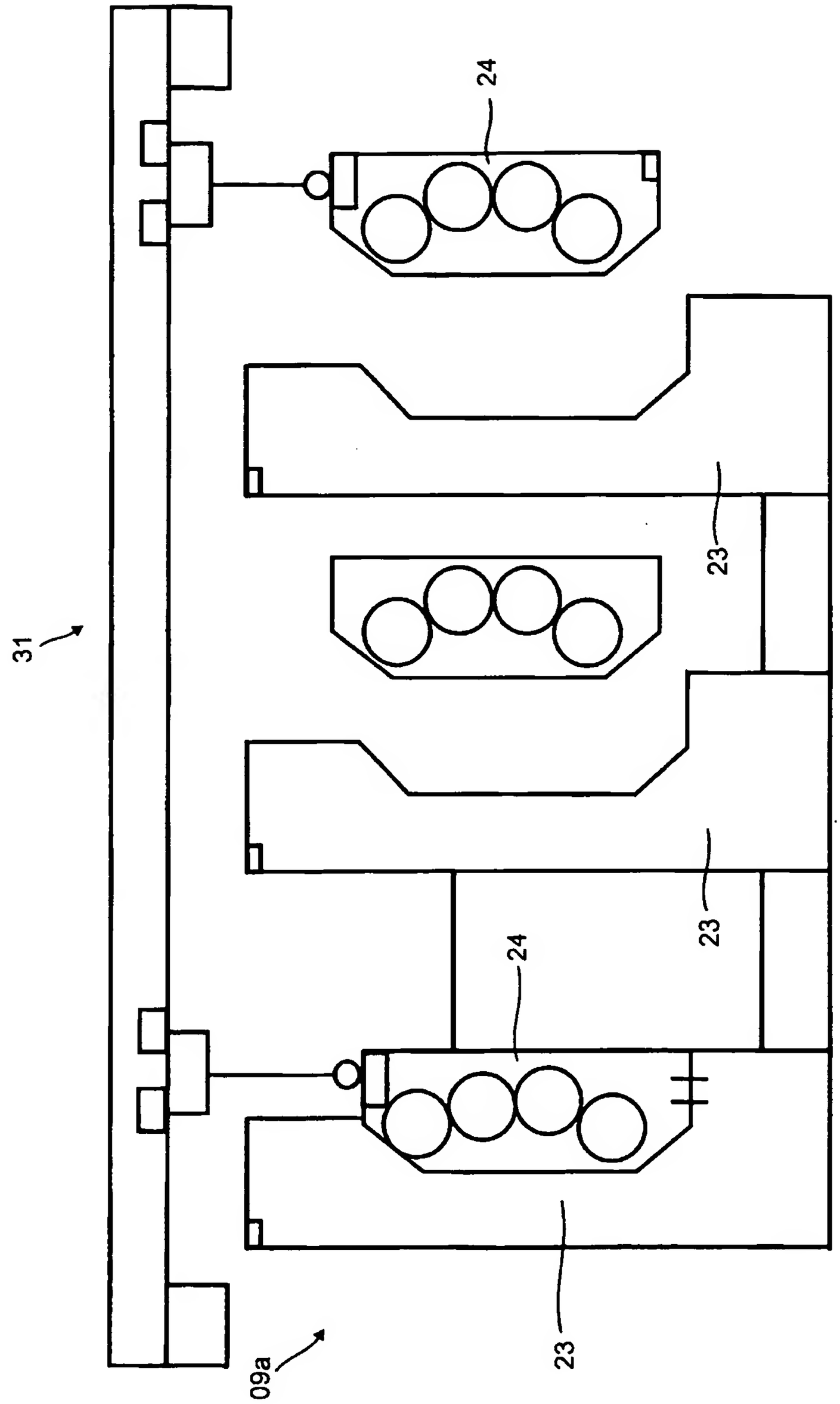



Fig. 7

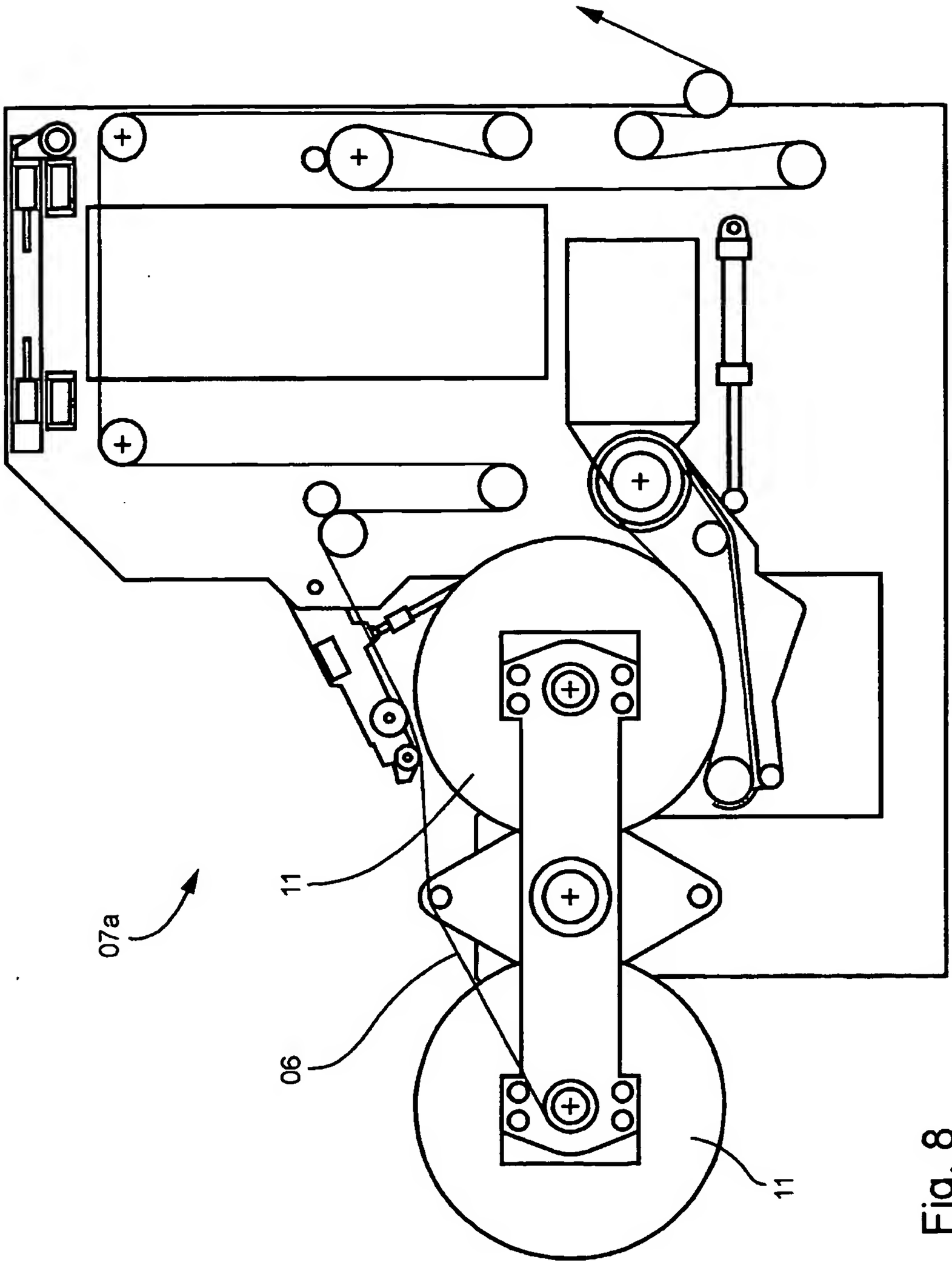



Fig. 8

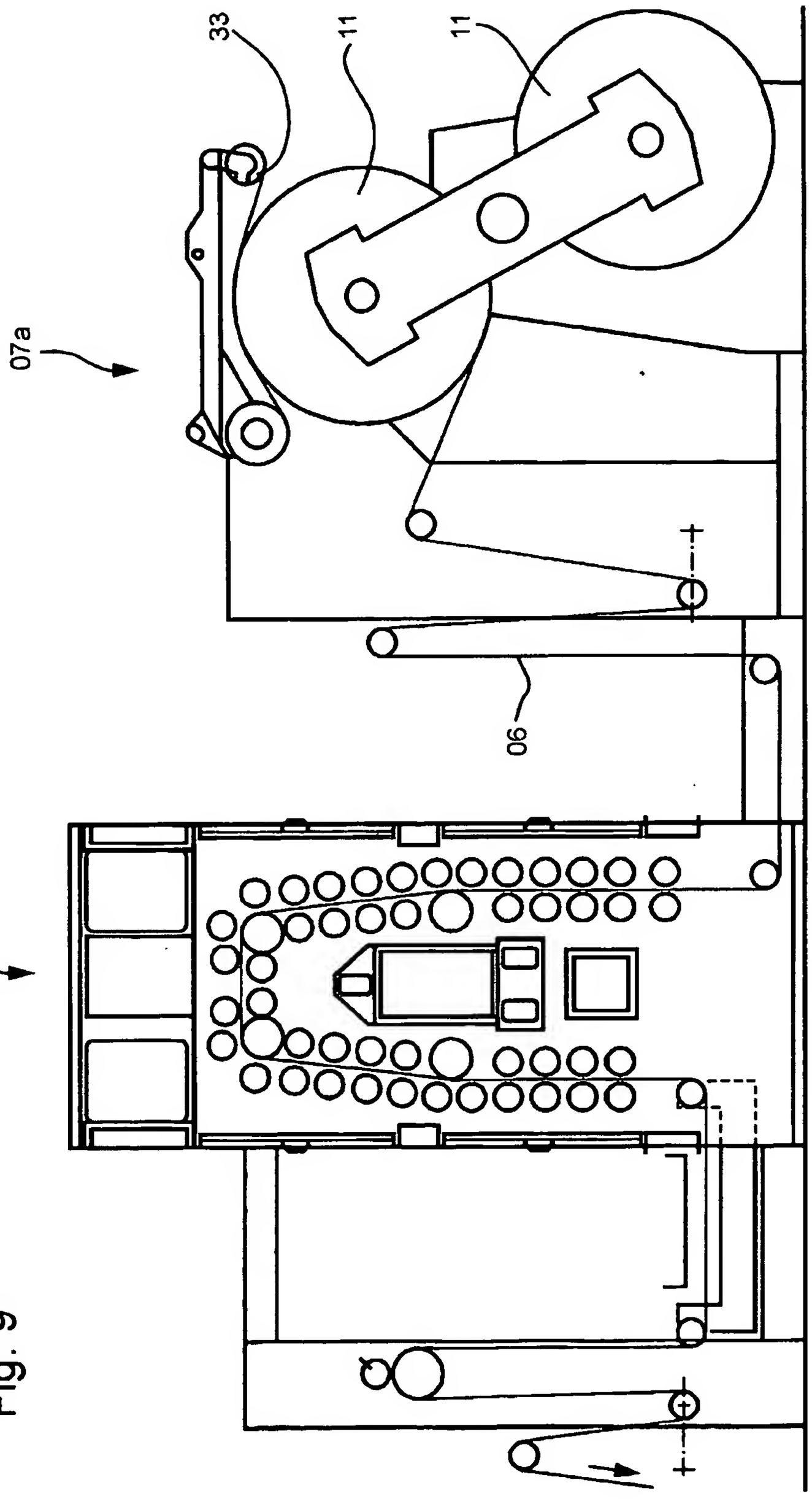



Fig. 9

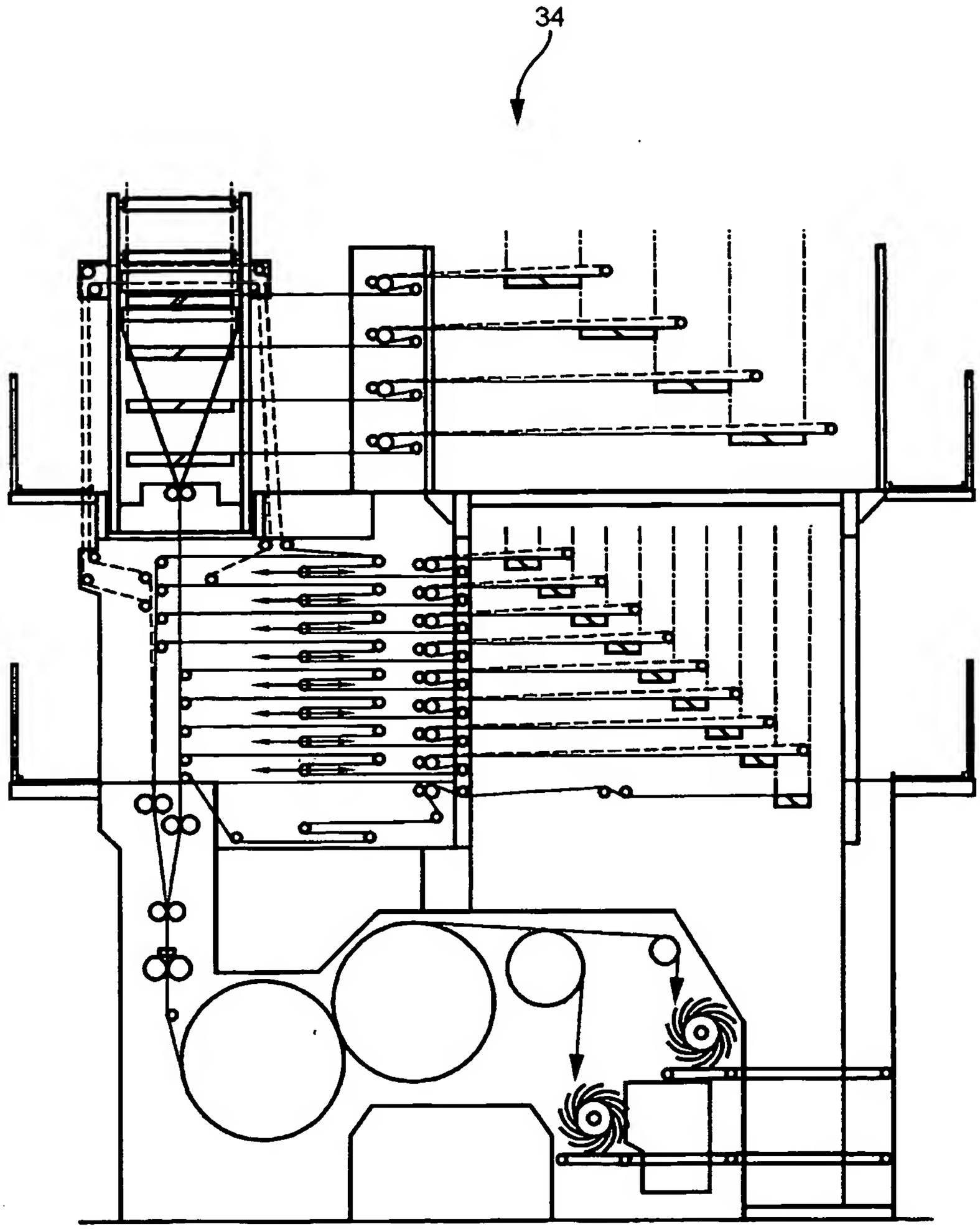



Fig. 10

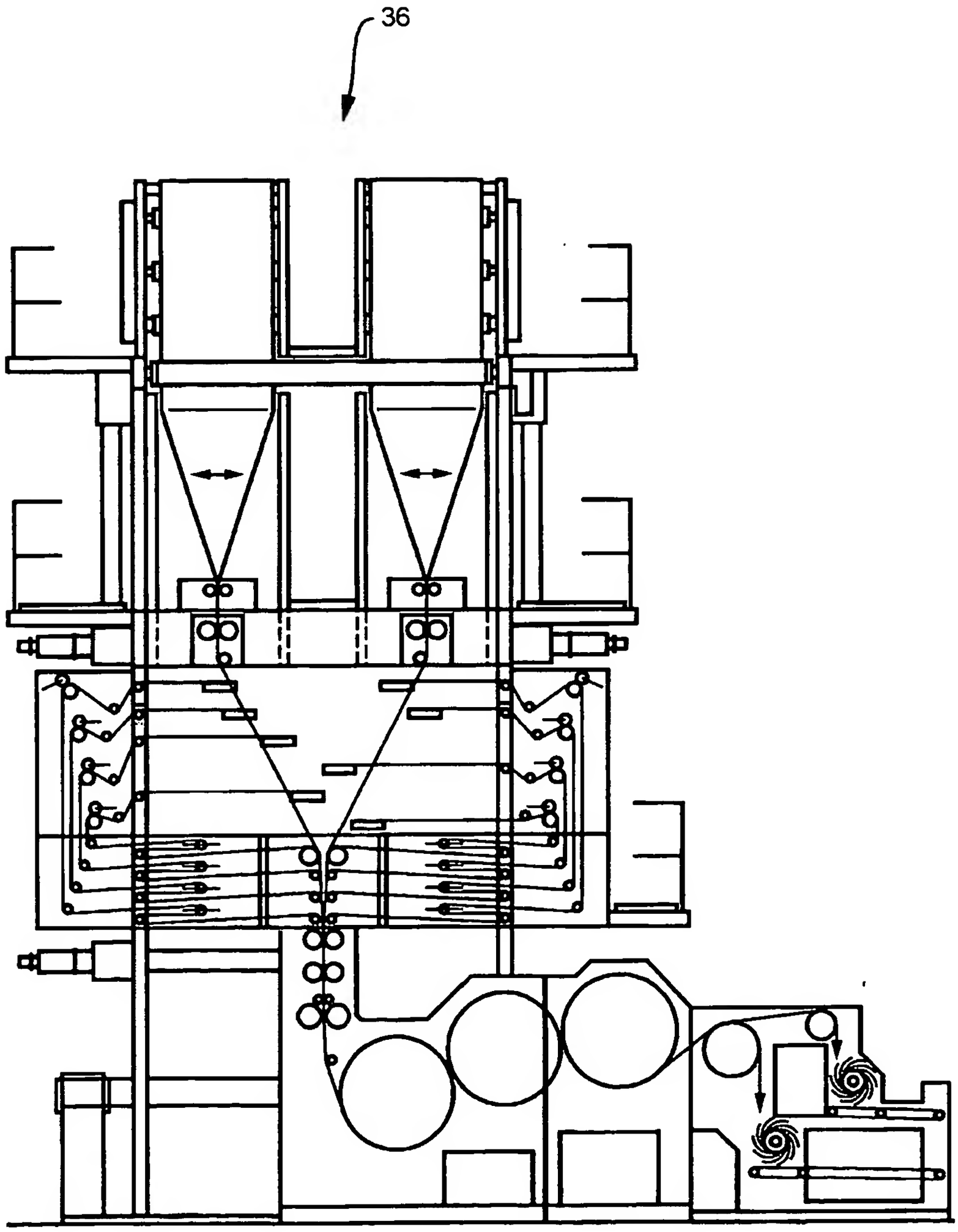



Fig. 11

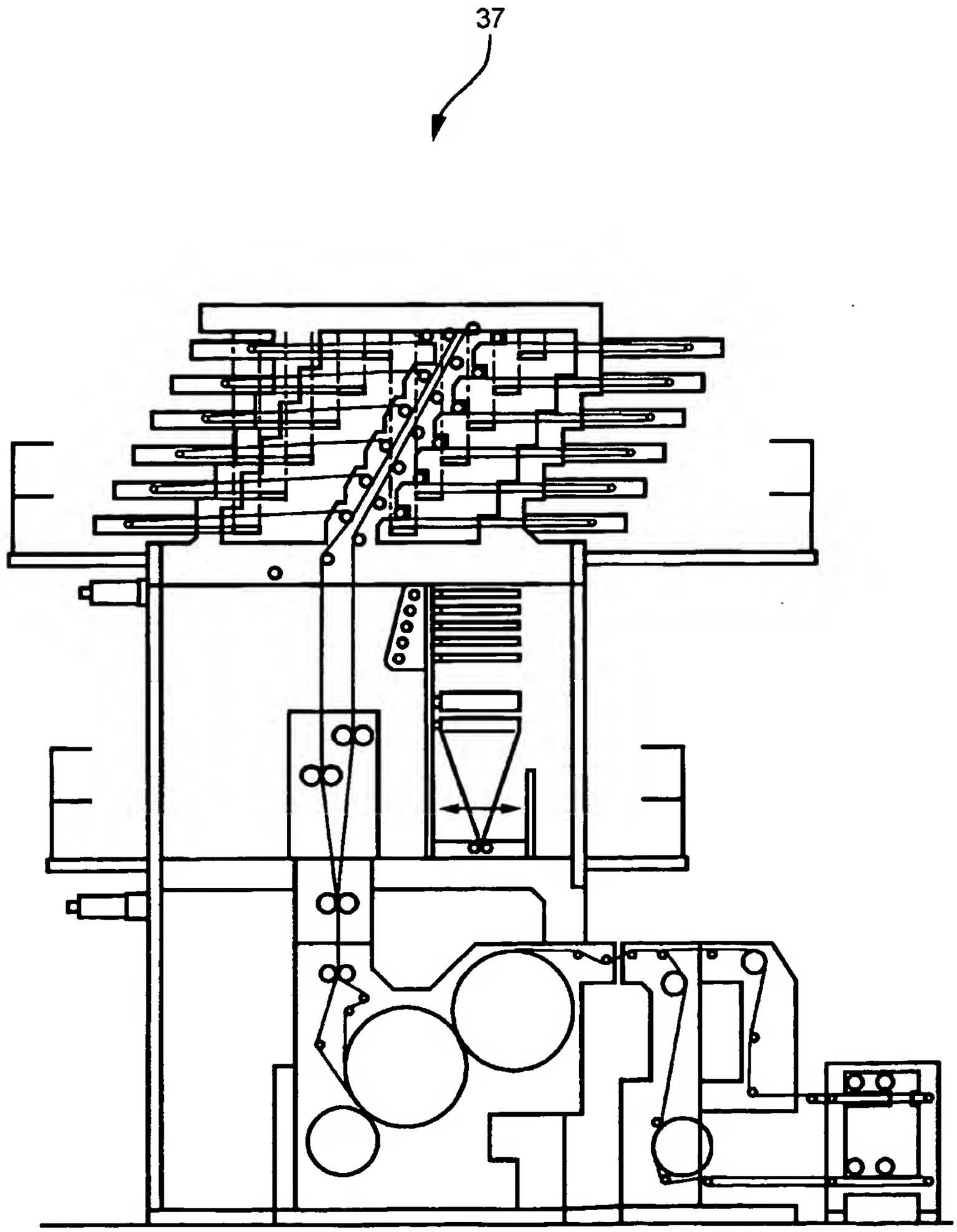



Fig. 12

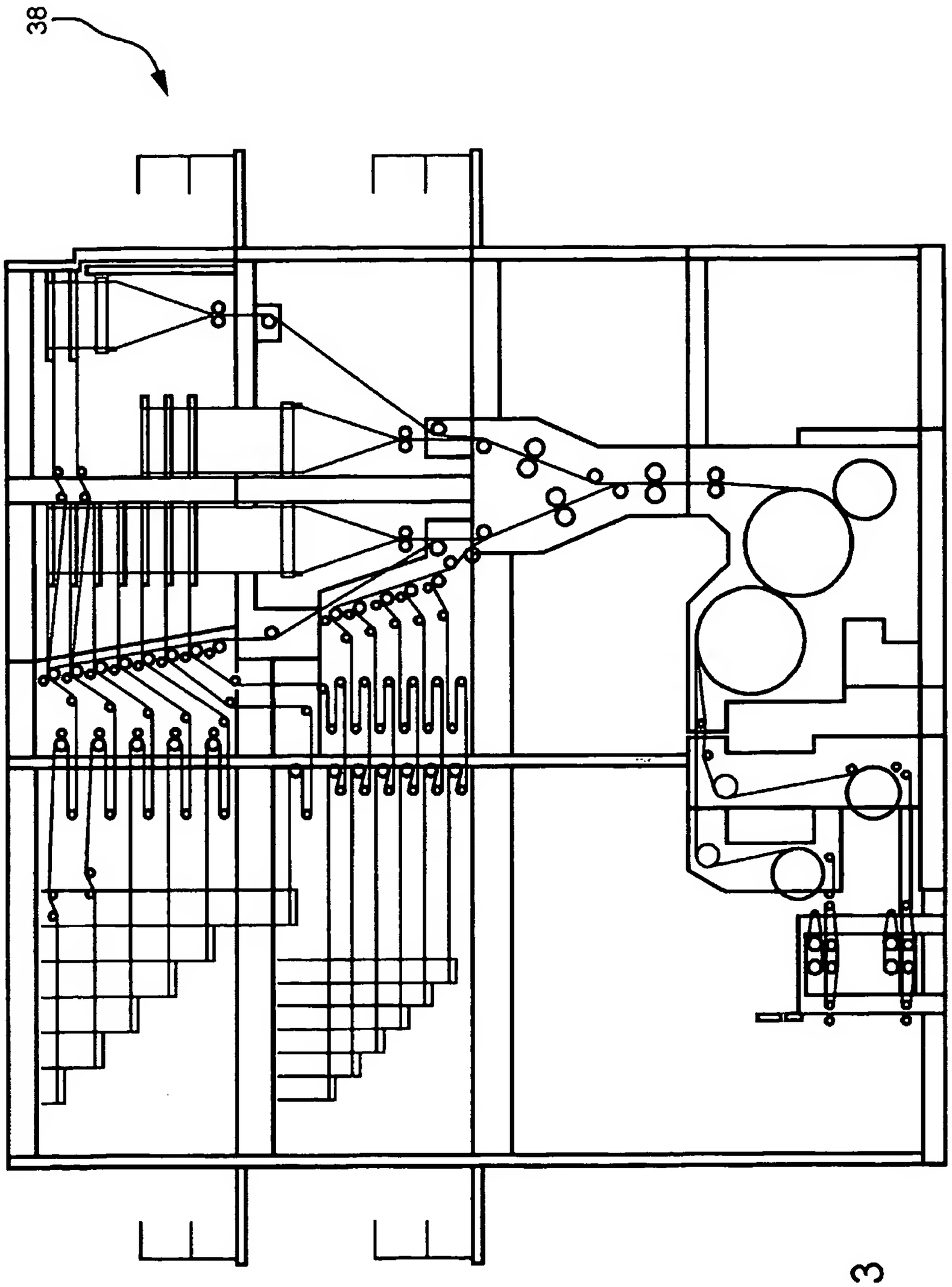
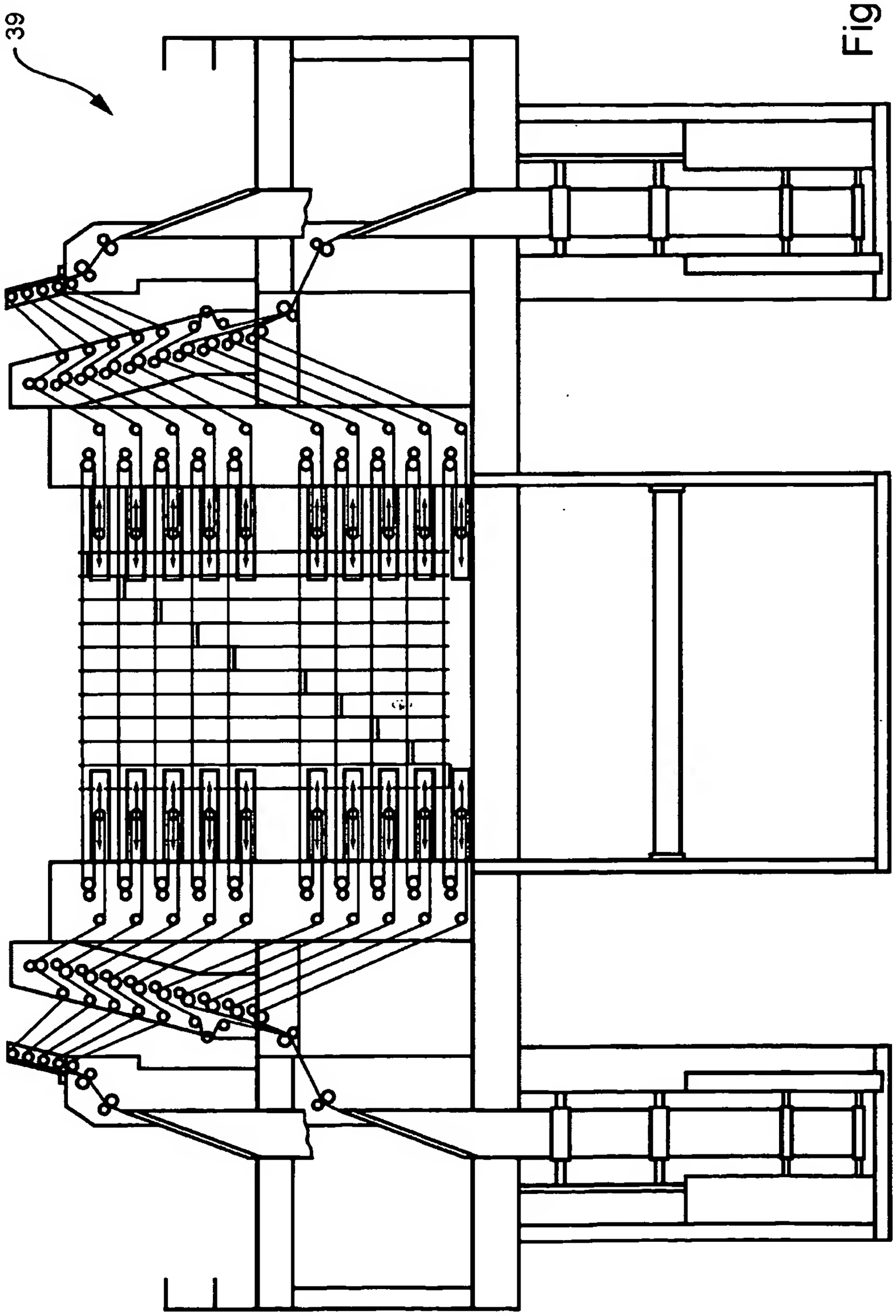



Fig. 13

Fig. 14



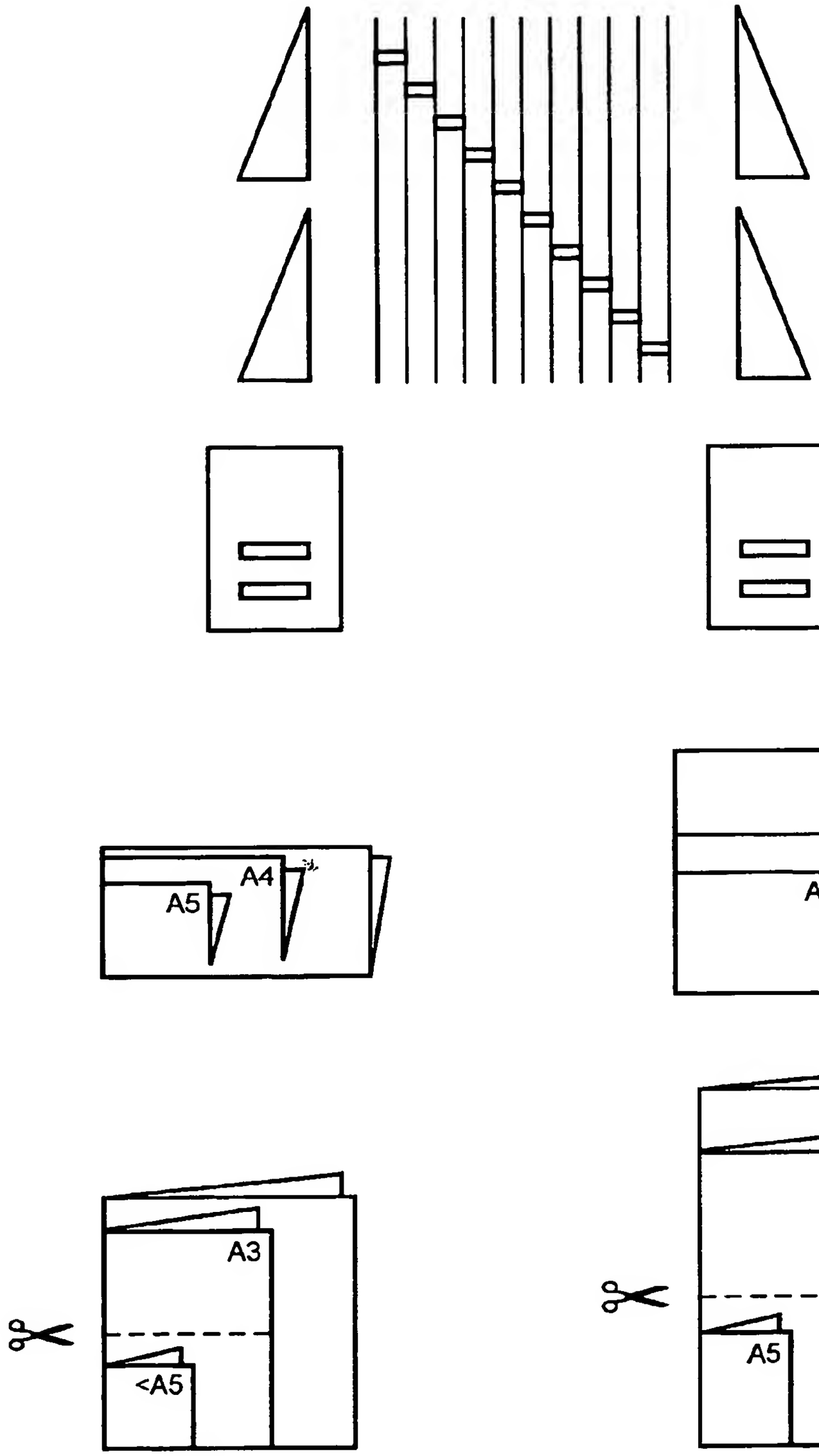
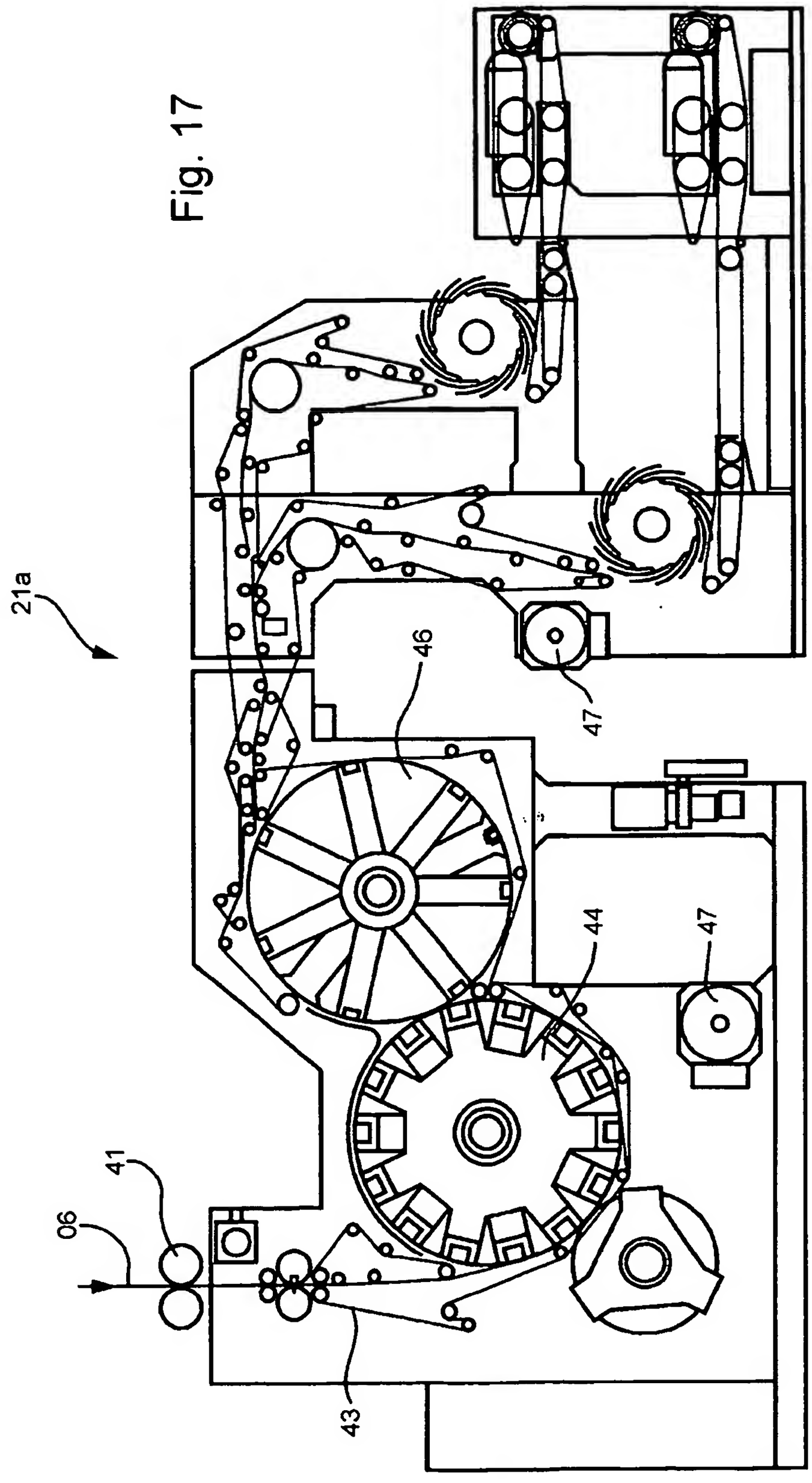



Fig. 15

| Type, Single Width | Cut Length 1st Transverse Fold | Cut Width (mm) | 4 pages in size << | 6 pages in size <<< | 8 pages in size <<<< | 8 pages in size <<+<< | 3rd Fold | 2nd Transverse Fold |
|---|---|---|---|---|---|---|---|---|
| V7-940 | 300-470 | 200-250 | 0 | 0 | 0 | 0 | | |
| V7-1000 | 300-500 | 200-400 | 0 | 0 | 0 | 0 | | |
| V7-1000 | 300-500 | 200-500 | 0 | 0 | | 0 | | |
| V7-1060 | 300-530 | 200-500 | 0 | 0 | | 0 | | |
| V7-1160 | 300-580 | 200-500 | 0 | 0 | | 0 | | |
| | | | | | | | | |
| | | | | | | | | |
| V5-1092 | 312-546 | 200-500 | 0 | 0 | | 0 | | |
| V5-1140 | 350-570 | 200-500 | 0 | 0 | | 0 | | |
| V5-1220 | 400-610 | 200-500 | 0 | 0 | | 0 | | 0 |
| V5-1300 | 425-650 | 200-500 | 0 | 0 | | 0 | 0 | |
| | | | | | | | | |
| | | | | | | | | |

Fig. 16

Fig. 17



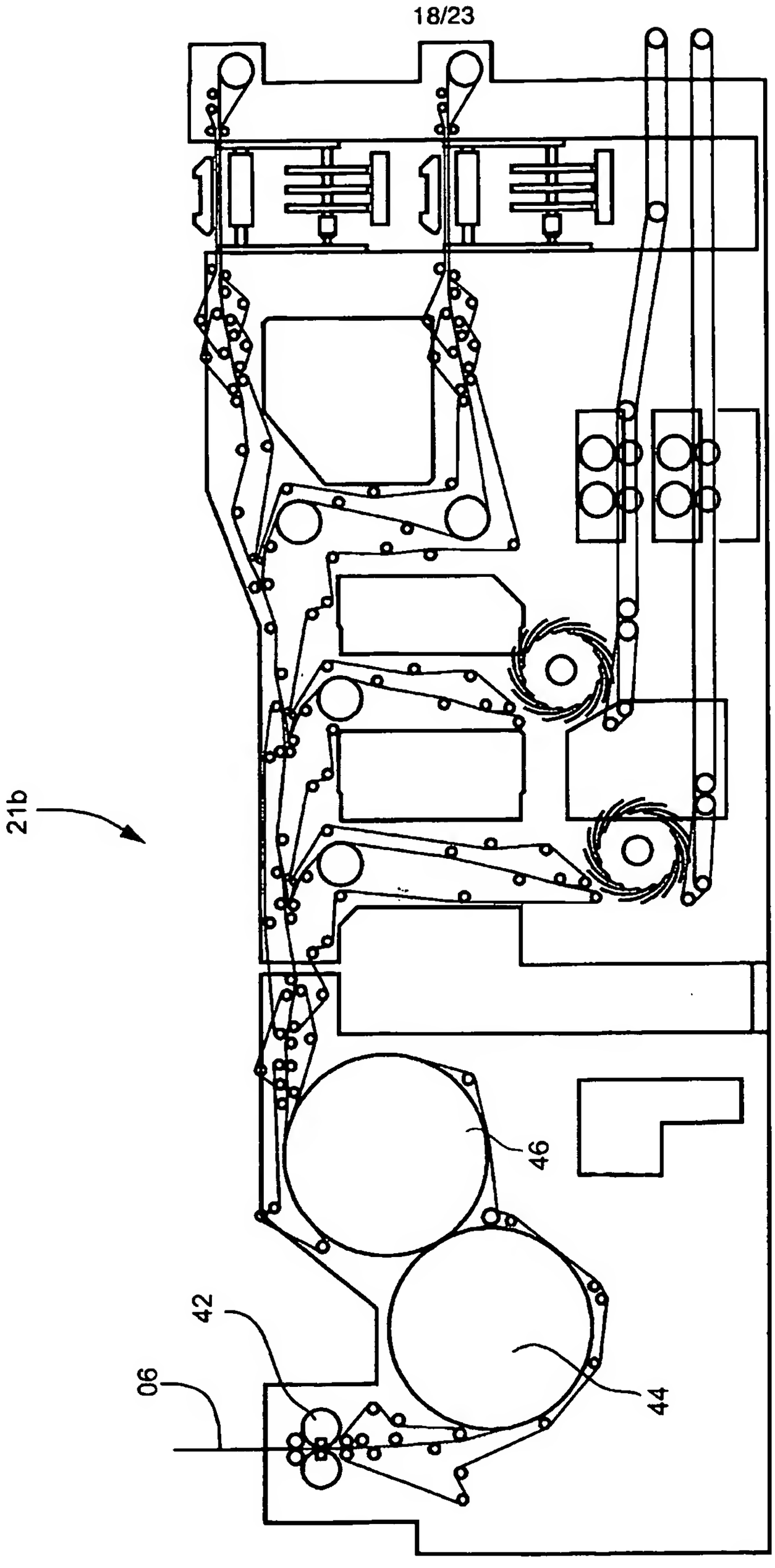



Fig. 18

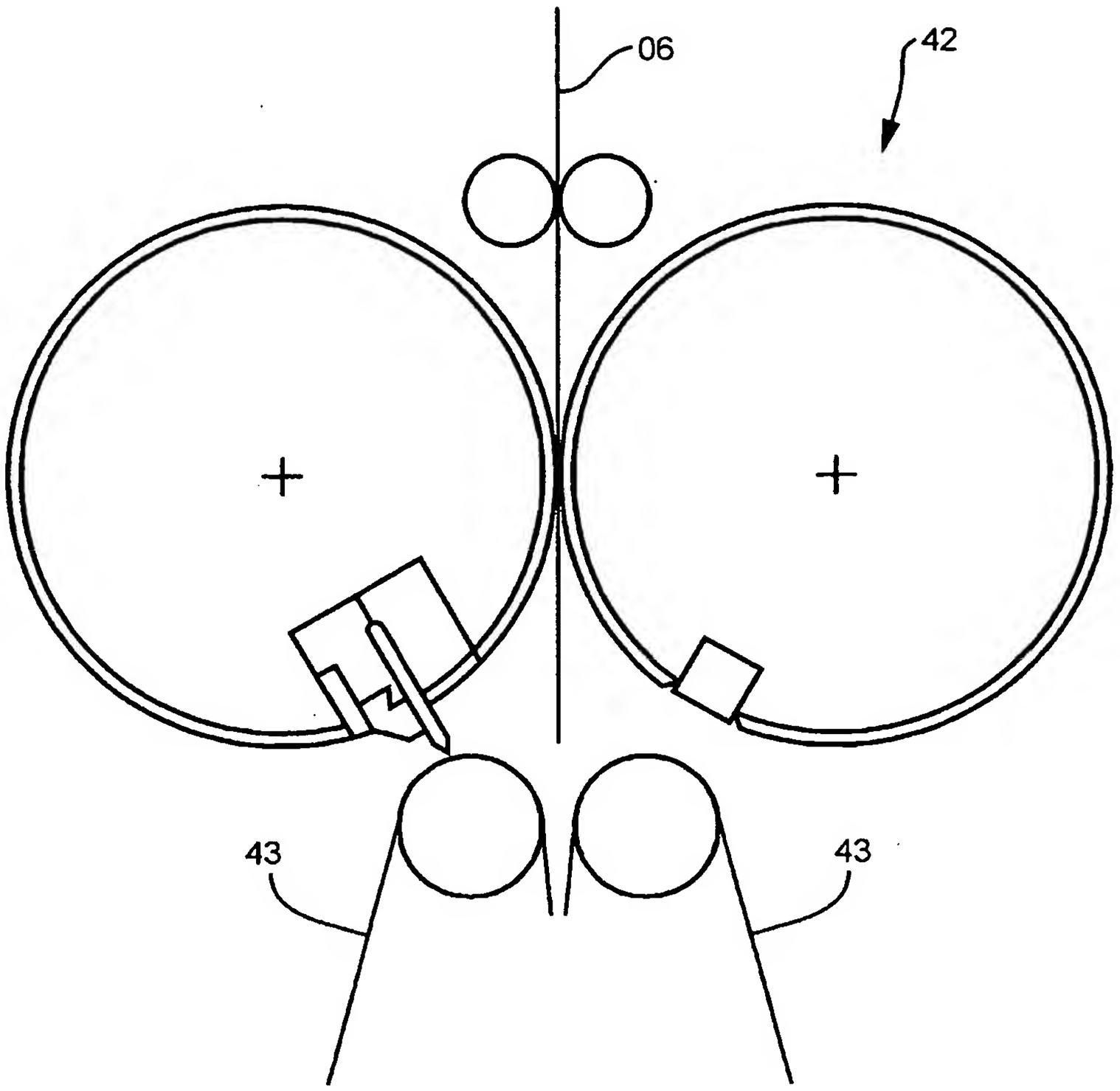



Fig. 19

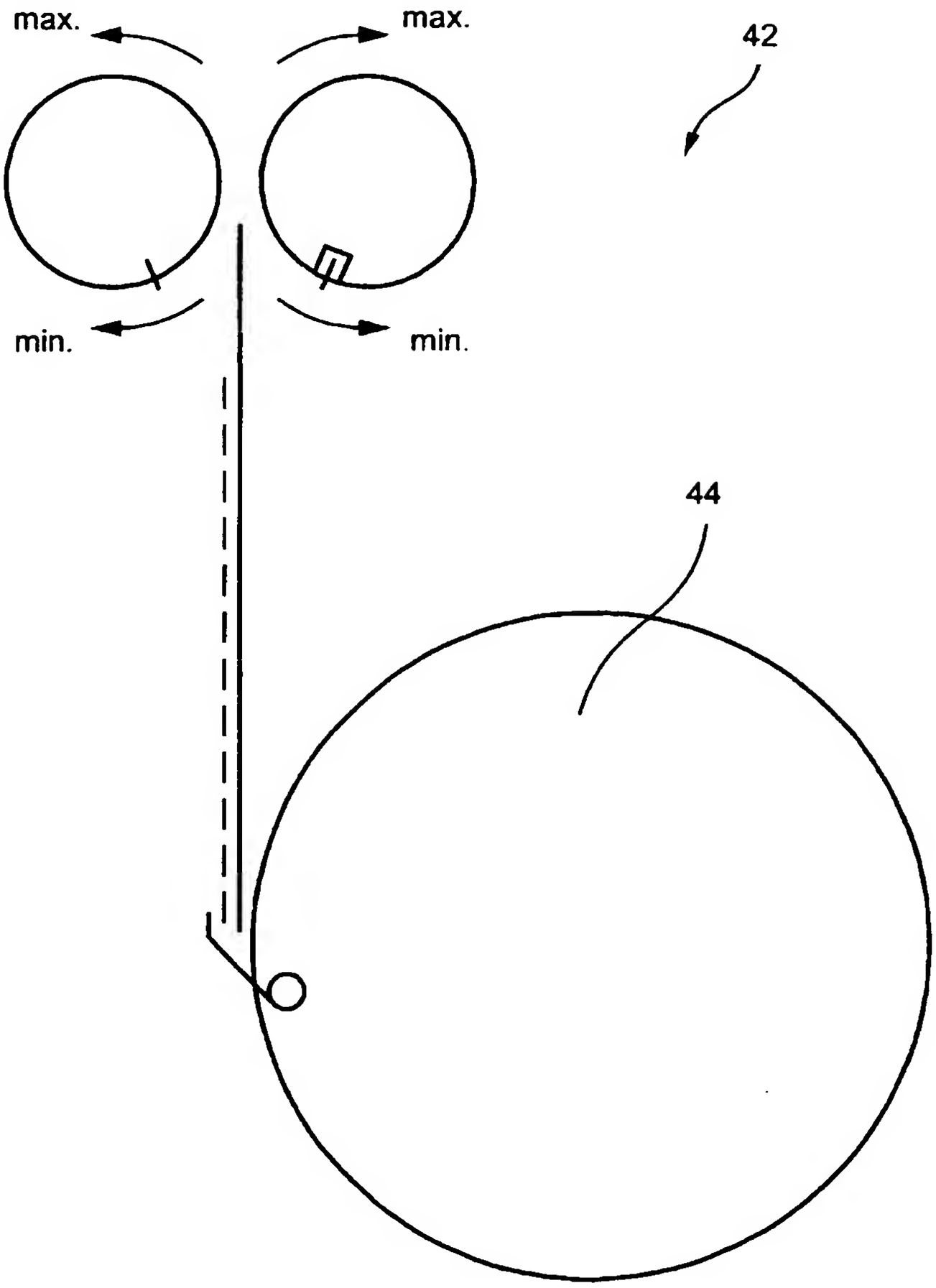
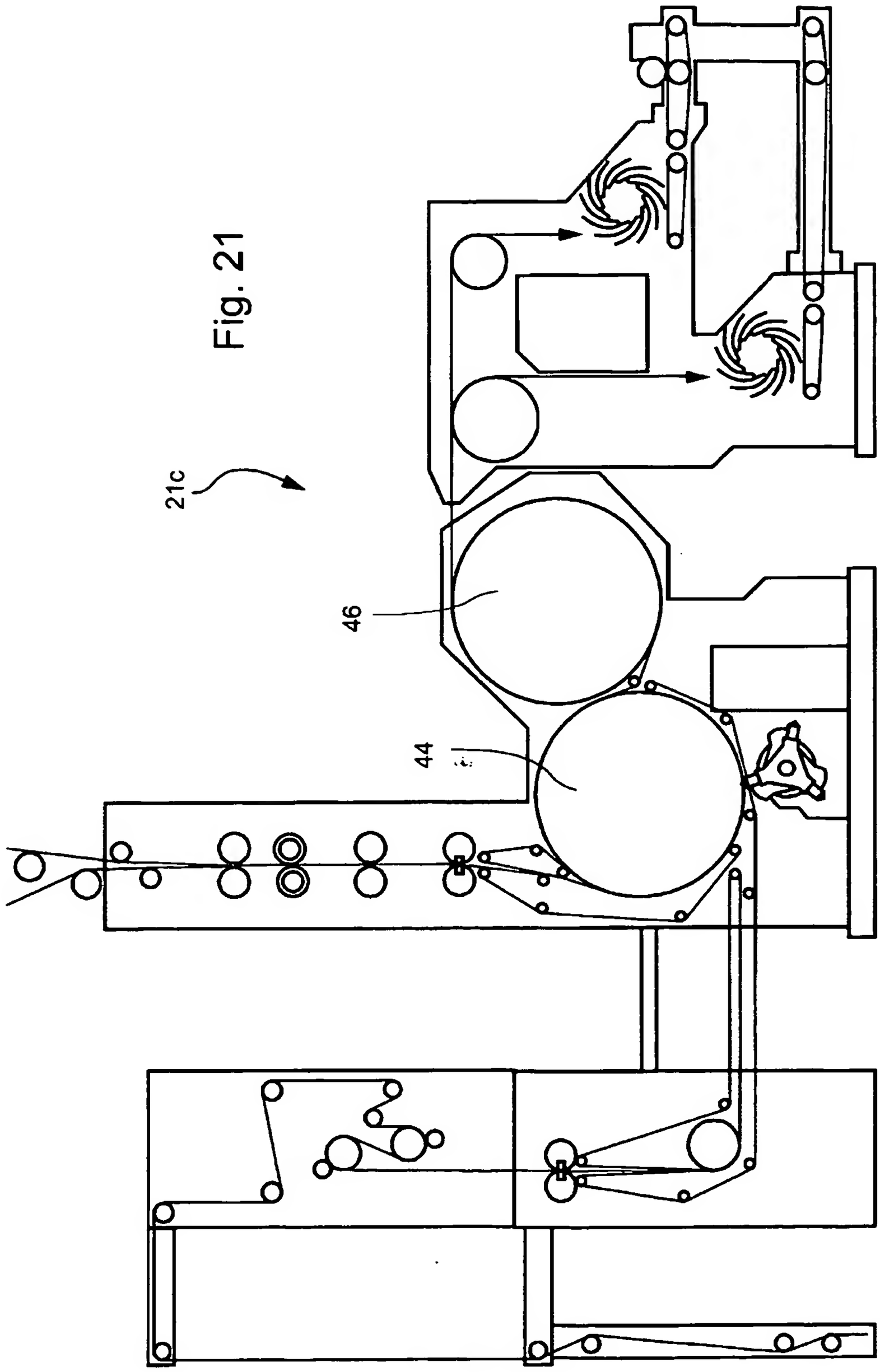
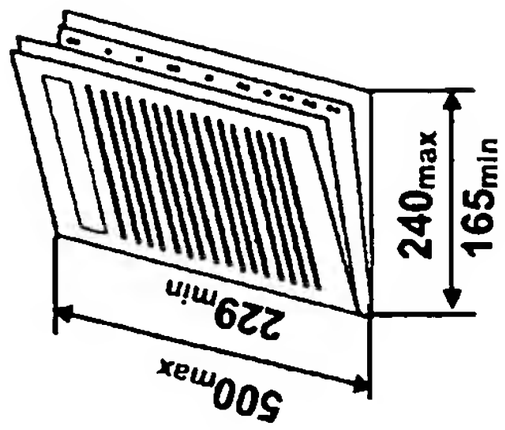



Fig. 20

Fig. 21





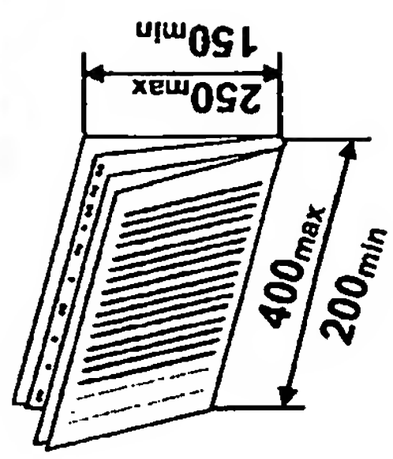
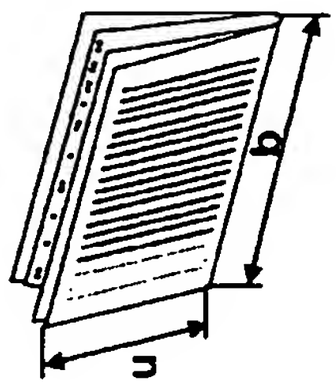

| V7 - 940<br>U = 940 - 600<br>*1410 - 900*<br>B = 500 - 200 | 235 / 150 | 500 / 200 |  |
|---|---|---|---|
| V7 - 1000<br>U =1000 - 600<br>*1500 - 900*<br>B = 400 - 200 | 250 / 150 | 400 / 200 |  |
|  | $U_{max/min}$ | $b_{max/min}$ | |

Fig. 22

| Incisions | 4U | 6U | 8U | Maximum Cut Width = 500mm | |
|---|---|---|---|---|---|
| Number of Webs | PAG. | PAG. | PAG. | Max. Web Width 2520mm | Max. Web Width 2680mm | Max. Web Width 2780mm |
| 4 | 32<< | <<<48 / | <<<<64 / 2x32<< | & 50 | & 50 | & 50 |
| 5 | <<40 / 2x20< | <<<60 / | <<<<80 / 2x40<< | & 50 | & 50 | & 50 |
| 6 | <<48 / 2x24< | <<<72 / 3x24< | <<<<96 / 2x48<< | 42 | 44.7 | 46.3 |
| 7 | <<56 / 2x28< | <<<84 / 3x28< | <<<<112 / 2x56<< | 36 | 38.8 | 39.7 |
| 8 | <<64 / 2x32< | <<<96 / 3x32< | <<<<128 / 2x64<< | 31.5 | 33.5 | 34.7 |
| 9 | <<72 / 2x36 | <<<108 / 3x36< | / 2x72<< | 28 | 29.8 | 30.8 |
| 10 | <<80 / 2x40< | <<<120 / 3x40< | / 2x80<< | 25.2 | 26.8 | 27.8 |
| 11 | <<88 / 2x44< | <<<132 / 3x44< | / 2x88<< | 22.9 | 24.4 | 25.2 |

Fig. 23